

Tubing Tools

MARS SERIES **650 & 256**



Tube Benders

Imperial lever type tube benders are used for soft copper, aluminum, brass, steel and other metal tubing. Each tool bends one size. The open size design slips over tube at any point. Our tube benders make smooth short radius bends up to 180°. Each bender tool is calibrated to show angle of bend. The wide hook grips tubing securely and the new fixed hook has easy 90° start. Our line of lever tube benders feature a swivel handle which may be repositioned to regain leverage for bends greater than 90°, eliminating bender twisting and handle crossing. The enclosed swivel mechanism provides extended life. Ideal for bending stainless steel, as well as other tubing.

Imperial Imp® triple header benders feature calibrated markings for accurate left-hand, right-hand and offset bends. 90° start requires less effort - making bending fast and easy.

Imperial spring type tube benders are for use on soft copper and aluminum tubing. These tools allow hand bending of soft tubing to any shape without collapsing walls. Special spring steel, nickel finished. End belled for quick tube removal.

MARS NO.	MFG. NO.	DESCRIPTION	CASE QTY.
65018	364FHA06	Lever type 3/8" OD	10
65063	364FHA10	Lever type 5/8" OD	10
65021*	364FHB06	Lever type with swivel handle 3/8" OD	5
65022*	364FHB08	Lever type with swivel handle 1/2" OD	5
65024	368FH	Triple header; 1/4", 5/16", 3/8" OD 15/16" radius to center	10
65025	102F04	Spring type 1/4" OD	10
65026	102F06	Spring type 3/8" OD	10
65028	102F08	Spring type 1/2" OD	10
65031	102F10	Spring type 5/8" OD	10
65032	102F12	Spring type 3/4" OD	10
65033	102F14	Spring type 7/8" OD	10
65029	163F	Spring set; 1/4", 3/8", 1/2", 5/8" OD	10

*patented

MARS Tube Benders

MARS NO.	DESCRIPTION	MARS PACK	CASE QTY.
25660	External spring type tube benders, 1/4", 3/8", 1/2" & 5/8", set of 4	1	24

Tubing Tool Kits

MARS #65059, 45° flaring and swaging tool kit is for use on 1/8", 3/16", 1/4", 5/16", 3/8", 7/16", 1/2" and 3/4" OD tubing. Flares or swages. Converts quickly. Features screw-type feed. Ideal close quarters tool. Swivel type swaging adapters and spreader cone are hard-chrome finished for easy operation. Self centering, slip-on forged steel yoke. Includes five swage adapters for 3/16", 1/4", 5/16", 3/8", 1/2" and 3/4" OD tubing. Packaged in a plastic kit.

MARS #65034, 45° flaring kit is for use on 1/8" - 3/4" OD tubing. This compact kit contains two flaring bars & one yoke. The self centering forged steel yoke has a slip-on feature. The swivel flaring cone reduces effort. Packaged in plastic case.

MARS NO.	MFG. NO.	DESCRIPTION	CASE QTY.
65059	275FS	45° flaring and swaging tool	1
65034	375FS	45° flaring kit for 1/8" - 3/4"	1

