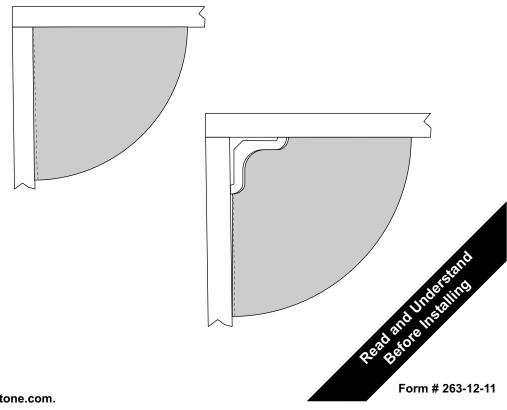




- O Product Warnings
- O Safety Guidelines
- **O Kit Contents**
- O Required Tools
- **O Preparation Tips**
- **O Installation Procedure**
- O Cleaning & Maintenance
- O Surface Repair
- Warranty Information



The Swanstone Assurance — if our product is properly installed and maintained, as stated in these instructions, it will not leak.

Remember - Safety First

IMPORTANT NOTICE

The Swan Corporation, the makers of the Swanstone Wall Systems and Panels, cannot anticipate every possible circumstance that might involve a potential hazard during the installation of our product(s). The warnings and instructions in this installation guide are, therefore, not all-inclusive. If a tool, installation procedure, or work method that is not specifically recommended by The Swan Corporation is used, you must satisfy yourself that it is safe. You should also make sure that the Swanstone product(s) will not be damaged by the methods you choose. The Swan Corporation will not be held responsible for water damage of any kind in connection with the installation of one of our Swanstone bath/shower/panel kits.

A WARNING

To avoid product damage, personal injury, or even possible death, carefully read, understand, and follow all the instructions in this installation guide before installing this product(s). Do not use cleaning fluids or operate power tools unless you read and understand the instructions and warnings in this and all other applicable labels or manuals. Proper use of tools and the products described in this guide is your responsibility.

WARRANTY

This product is covered by a Limited Lifetime Warranty. Refer to the Warranty section in this manual for complete details.

Save this manual for future reference.

This manual is to be left with the warranty holder and owner.

Important information on cleaning, maintenance, and repair is contained within.

IMPORTANT NOTICE

IMPORTANT NOTICE: Indicates that equipment or property damage can result if instructions are not followed.



Read and Understand the Manual

It is the responsibility of any individual who installs or maintains this product to fully understand and follow proper installation and

maintenance procedures. Be aware of the inherent dangers in the use of power tools when installing this product. Read and understand all Warnings, Cautions, and Important Notices in this manual.



Work Safely

DO NOT proceed if any doubt arises about the correct or safe method of performing anything found in this or other Swanstone manuals.

The installation of this product can require using power tools. Do not use power tools without adequate training. If necessary, hire or consult a trained professional for expert assistance before continuing.



Use Proper Tools

Always use proper tools which are in good, working condition during the installation of the Swanstone products. Using tools other than

those listed could adversely affect the integrity of floors, pipes, walls, or this product and could result in water damage or other damage to floors, pipes, walls, or other portions of your building or home.



Do Not Use Nails

The panels mount to walls with clear silicone only. Only use the supplied or recommended clear silicone to mount this product. Never

use hammers, nails, or screws. Hammers, nails, and screws could adversely affect the integrity of this product. Nails and screws could puncture the Swanstone Wall Systems and Panels, resulting in water or other damage to floors, pipes, walls, or other portions of your building or home.

A CAUTION

CAUTION: Indicates a potentially hazardous situation which, if not avoided, may result in injury. It may also be used to alert against unsafe practices.



Slipping Hazard

Do not install this product in the presence of water. Installing this product without drying all surfaces, or in the presence of water, could

cause you to slip and fall due to wet floors or spilled fluids. Personal injury can result from slips or falls. Before installation, dry all surfaces, including the floor, with a cloth or paper towel. Clean up all water or spilled fluids immediately.



Tripping Hazard

Personal injury can result from tripping over power cords, tools, or other items. DO NOT leave items laying around the work area.





Personal Protection

Be sure to use all personal protective equipment, such as sturdy work boots, preferably with steel toes,

gloves, and hard hat, if necessary, to ensure your own safety. To prevent possible damage to your hearing, always wear ear protection, such as earmuffs or earplugs, when working around power tools.



Eye Protection

Be sure to use all personal protective equipment to ensure your own safety. To avoid eye injury, always wear protective glasses with

side shields when using power tools. Also, make sure no one else can be injured by flying particles when using power tools.

AWARNING

WARNING: Indicates a potentially hazardous situation which, if not avoided, could result in serious injury or death.







Fire Hazard

Personal injury or death can result from a fire caused by flammable liquids or silicone

sealants. Cleaners or solvents can be highly explosive, resulting in personal injury or even death, when not used properly. Clean up any flammable substance immediately. Sparks or open flames can cause flammable substances to ignite. DO NOT smoke while working on or near any flammable substance.



Solvents Hazard

Follow all manufacturer's safety instructions for silicone sealants and denatured alcohol. Alcohol vapors are both flammable and

hazardous to breathe. Silicone vapors may irritate eyes and nose. Personal injury can result from improperly handling or use of products such as denatured alcohol. Always follow the manufacturer's recommendations for the safe use of these products. Ventilate any work area before beginning to apply silicone sealants, cleaning agents, or solvents.





Fumes Hazard

The fumes from the silicone and solvents used by the installer can be harmful if used in an unventilated

room. Always work in a well-ventilated area. To keep the area well-ventilated, open windows and use exhaust fans. If adequate ventilation is not achievable or practical, use respiratory protective equipment.





Dust Hazard

When cutting or drilling the Swanstone product, use a dust collection method which prevents dust particles from

going into the air. Always work in a well-ventilated area. Always use an OSHA approved dust mask when cutting, drilling, or sanding Swanstone products.





Power Tool Hazard

To prevent personal injury or possible death, always follow the electrical safety recommendations of the power tool's

manufacturer. Do not use power tools in an unsafe manner. Power tools should only be connected to a circuit protected by a ground-fault circuit interrupter (GFI).





Shock Hazard

Never use electric power tools around water, condensation, or other liquids. Electric shock can cause severe

burns, significant injuries, and even death. If an extension cord is required, always use an OSHA approved extension cord. Power cords should only be connected to a circuit protected by a ground-fault circuit interrupter (GFI).





Electrical Shock Hazard

Contacting live electrical wiring with power tools or hand tools can cause serious injury or death. Make sure all

related circuit breakers are turned OFF. Test for live circuits or wiring inside any wall where installation of the Swanstone product requires cutting into a wall.





Electrocution Hazard

Water and other liquids conduct electric current and can create a short circuit, resulting in injury or death. Keep all

liquids away from electrical cords and power tools. DO NOT create a short circuit between a source of electricity and a liquid by being in contact with both simultaneously.

General Information

Required Tools

- O Tape measure
- O Masking tape (2" wide works best)
- O Level
- O Caulking gun
- O Clean paper towels or shop towels
- O Denatured Alcohol

Kit Contents

Confirm that all parts of this kit have been included before beginning installation.

- O Included in the carton are two Swanstone soap dishes and one tube of clear silicone.
- Make sure the soap dishes are in good condition.
 Installation of damaged product will void the warranty.

Helpful Hints

- Read these instructions carefully and familiarize yourself with the various parts of the kit.
- O Allow sufficient time for the parts in this kit to adjust to room temperature. We do not recommend installation of this product at temperatures below 65° F.
- O Store unused materials away from the work area to prevent accidental damage.

Preparation Tips

O The mounting surface must be free of dirt, film, waxes, or any other residues.

Caulking Tips

- O Follow the instructions on the caulking tube.
- O When job is complete, inspect all caulked areas for gaps and fill as needed.
- O Clean up any excess clear silicone that was missed using denatured alcohol and a clean cloth.
- O Be very careful not to disturb caulk joints.

Followed carefully, these installation instructions will result in an easy, trouble-free installation of your Swanstone product. Any deviations, additions, and/or deletions from the prescribed installation, without prior written approval, will void the warranty covering this product. Not following the directions could also result in personal injuries, water damage, and other damage to floors, pipes, walls, and other portions of your building or home.

Disclaimer

- O The information contained in this Installation Manual is given free of charge. It is based upon technical data which we believe to be reliable and is intended for use, by persons having knowledge of this technical area, at their own discretion and risk. Swanstone assumes no responsibility for results obtained or damage incurred from the use of this material either in whole or in part by the buyer.
- O This manual will give you basic instructions for the installation of the product in a step-by-step sequence that will work in most types of installations. If you have an installation application that is not covered in this manual, please call your local Swanstone distributor or contact The Swan Corporation directly for additional information about your application.
- O Follow all installation instructions. Failure to follow these instructions could result in personal injuries, water damage, or other damage to floors, pipes, walls, or other portions of your building or home.

Soap Dish Installation

The soap dish is a corner mount design. The soap dishes can be stacked in one corner or placed in opposite corners.

Note: The current production soap dish is molded with a square corner (as shown in the illustrations). This shape requires installation of the optional corner molding **after** installation of the soap dish. If your kit contains a sculpted corner soap dish, the optional corner molding should be installed **before** the soap dish. When the current stock of sculpted corner soap dishes is exhausted, this design will no longer be available.

Cleaning Wall Panel

A WARNING

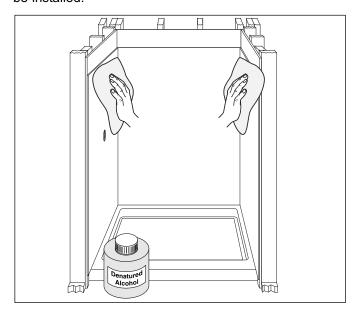


Fumes Hazard

The fumes from the silicone and solvents used by the installer can be harmful if used in an unventilated room.

Always work in a well-ventilated area. To keep the area well-ventilated, open windows and use exhaust fans. If adequate ventilation is not achievable or practical, use respiratory protective equipment.

Clean each wall panel with denatured alcohol or another non oil-based cleaning solvent where the soap dish will be installed.

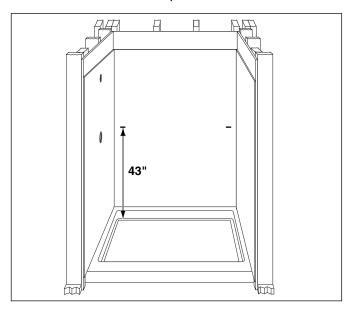


IMPORTANT NOTICE

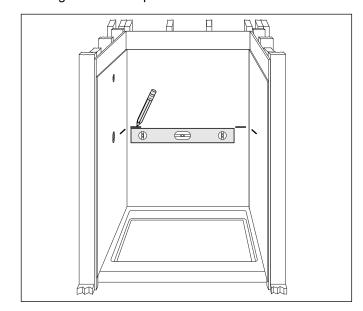
Do not use oil-based cleaners, such as mineral spirits, to clean the panels. The oil in the cleaner will prevent the panel from adhering properly to the wall.

Installation of Square Corner Soap Dish

1. Select a desirable height for mounting one or both soap dishes. A height of at least 43" from the shower floor to the soap dish is recommended.



2. After marking the height, draw a 4" level-line on both walls. These lines will be used to align the top edges of the soap dish.



AWARNING



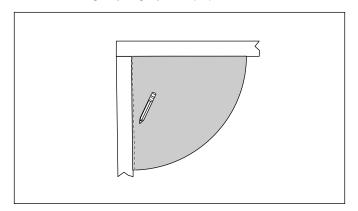


Dust Hazard

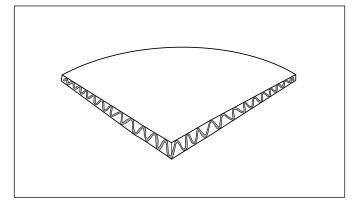
When cutting or drilling the Swanstone product, use a dust collection method which prevents dust particles from

going into the air. Always work in a well-ventilated area. Always use an OSHA approved dust mask when cutting, drilling, or sanding Swanstone products.

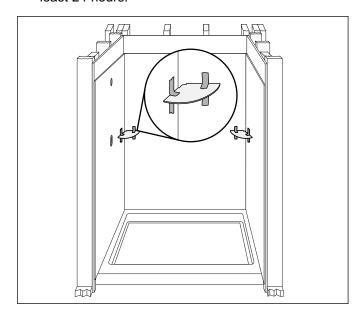
3. Dry fit the soap dish prior to applying clear silicone. The soap dish may require sanding to fit precisely in the corner. The actual angle of the soap dish is slightly greater than 90 degrees to accommodate some adjustment. If necessary, mark and sand the side(s) of the soap dish to achieve a proper fit, using a course grit (60 grit) sandpaper.



4. Apply clear silicone to the edge of the soap dish.



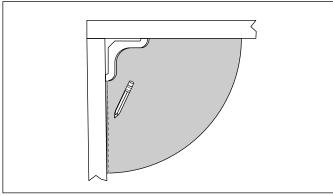
- 5. Align the soap dish with the level-lines and press it into place.
- 6. Hold the soap dish securely in place and wipe off excess clear silicone. You will want a uniform bead on both top and bottom.
- 7. Temporarily secure the soap dish with masking tape, as shown. Remove the tape after approximately two hours. Do not place anything on the soap dish for at least 24 hours.

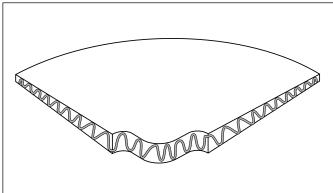


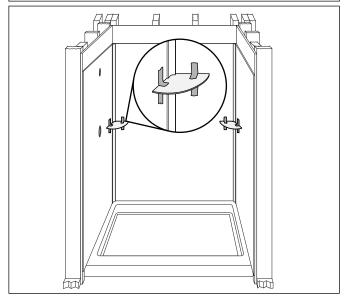
Installation of Sculpted Corner Soap Dish

If installing the sculpted corner soap dish, the optional corner molding should be installed **before** the soap dish is installed. Once the corner molding is in place, proceed with Steps 1 through 7 of the "Installation of the Square Corner Soap Dish" section.

The following illustrations show the sculpted corner soap dish and the shower with the corner molding installed.







Care and Cleaning

The Swanstone products are stain and abrasion resistant; however, the finish requires reasonable care.

IMPORTANT NOTICE

Because cleaning products change over time, always check the manufacturer's instructions to make sure it is compatible with solid surface acrylic. DO NOT use a cleaner if the label indicates it should not be used on solid surface acrylics. DO NOT use spray-on cleaners that require daily use without immediately rinsing with water to stop the chemical cleaning reaction because damage will result and void the warranty.

Day-To-Day Cleanup

Simply wipe the surfaces with a clean towel to remove watermarks and residues. All Swanstone products can be cleaned with warm water, a soft cloth, and normal household detergents or cleansers, such as Fantastic, Formula 409, Clorox Clean-up, Handy Andy, Mr. Clean, Dow Scrubbing Bubbles, Lysol Foaming Tub and Tile Cleaner, Top Job, or Lestoil. Always rinse off cleaners within five minutes of application.

Occasional scrubbing with household abrasive cleaners ensures that the original luster is maintained.

Caulking Joints

Inspect caulking joints monthly for damage or any signs of separation from the mating surface. Cracks in the caulking will allow water to leak into the surrounding surfaces. **Reapply caulking to any joint showing signs of wear or cracking.** Failure to inspect and repair caulking joints will void the warranty.

Surface Repair

Light Scratches

Use 400 grit sandpaper to remove light scratches in the surface.

Deep Scratches or Gouges

For deeper scratches or gouges, use 220 or 320 grit sandpaper. A "Scotchbright pad" can be used to blend the repair into the surrounding area.

LIMITED WARRANTY FOR RESIDENTIAL APPLICATIONS

If a Swanstone product covered by this warranty is found to be defective in materials or workmanship, after inspection by an authorized Swan Corporation representative, we will repair, or at our option, exchange the product for a similar model. This warranty extends for a designated period of time, so long as it remains in use in its original place of installation.

This warranty covers products installed in accordance with the Swan Corporation's installation instructions, used as recommended, and not damaged due to misuse, abuse, or improper installation. It does not apply to any seams or changes made to the product by professional tradesmen or fabricators.

The warranty applies only to the original purchaser and installation of these products in residential applications. It does not apply to commercial applications.

The Swan Corporation's option to repair or exchange the products under this warranty does not cover any labor or other costs of removal or installation, nor shall The Swan Corporation be responsible for any other incidental or consequential damages attributable to a product defect or to the repair or exchange of a defective product.

Limited Lifetime Warranty

Swanstone Wall Panels, Trim Kits, and Accessories

LIMITED WARRANTY FOR COMMERCIAL APPLICATIONS

If a Swanstone product covered by this warranty is found to be defective in materials or workmanship, after inspection by an authorized Swan Corporation representative, we will repair, or at our option, exchange the product for a similar model. This warranty extends for a designated period of time, so long as it remains in use in its original place of installation.

This warranty covers only products installed in accordance with the Swan Corporation's installation instructions, used as recommended, and not damaged due to misuse, abuse, or improper installation. It does not apply to any seams or changes made to the product by professional tradesmen or fabricators.

The warranty applies only to the original purchaser and installation of these products in commercial applications.

The Swan Corporation's option to repair or exchange the products under this warranty does not cover any labor or other costs of removal or installation, nor shall The Swan Corporation be responsible for any other incidental or consequential damages attributable to a product defect or to the repair or exchange of a defective product.

25-Year Limited Warranty

Swanstone Tub and Shower Wall Panels, Trim Kits, and Accessories

Save these Installation Instructions for future reference. They provide important information on cleaning, maintenance, and surface repair of the Swanstone Wall Systems and Panels.

