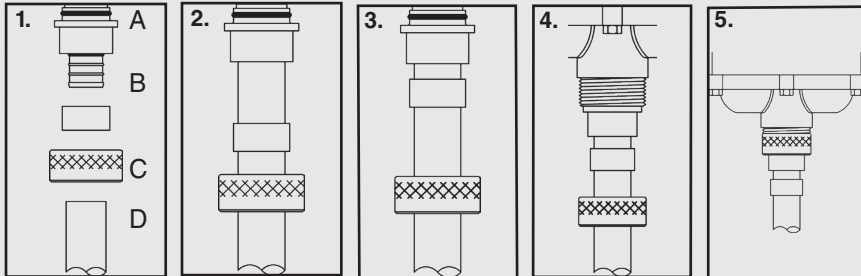
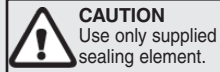


## Product Instructions

### MANABLOC® PEX Crimp Supply Connections

48414, 48416, 50141, 50151

THE WATER SUPPLY TO THE MANABLOC SHALL BE TURNED OFF BEFORE ATTEMPTING INSTALLATION OF CRIMP SUPPLY ADAPTERS.



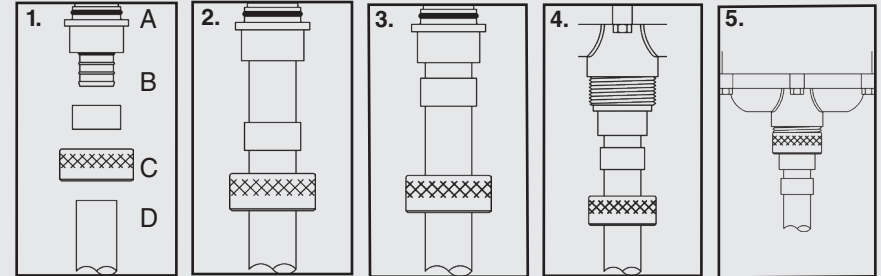
1. Slide the supplied swivel nut (D) and a crimp ring (C) 43640 for 3/4" tubing; 43660 for 1" onto the tubing (threads of the nut toward the end of the tubing).
2. Insert the barbed end of the fitting (B) fully into the end of the tubing as shown.
3. Slide the crimp ring (C) to within 1/8" to 1/4" from the end of tube. Crimp the ring with an appropriately sized full-circle crimp tool. DO NOT CRIMP TWICE. Refer to the current PureFlow installation manual for additional crimping information.
4. Insuring sealing element (A) is in place and clean of any dirt or debris, wet sealing element with tap water. Insert fitting into desired supply inlet/outlet port until the fitting flange sets flush with the port.
5. Slide the swivel nut (D) over the crimped ring (C) and thread the nut onto the MANABLOC port, hand tighten only. DO NOT OVER TIGHTEN.

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