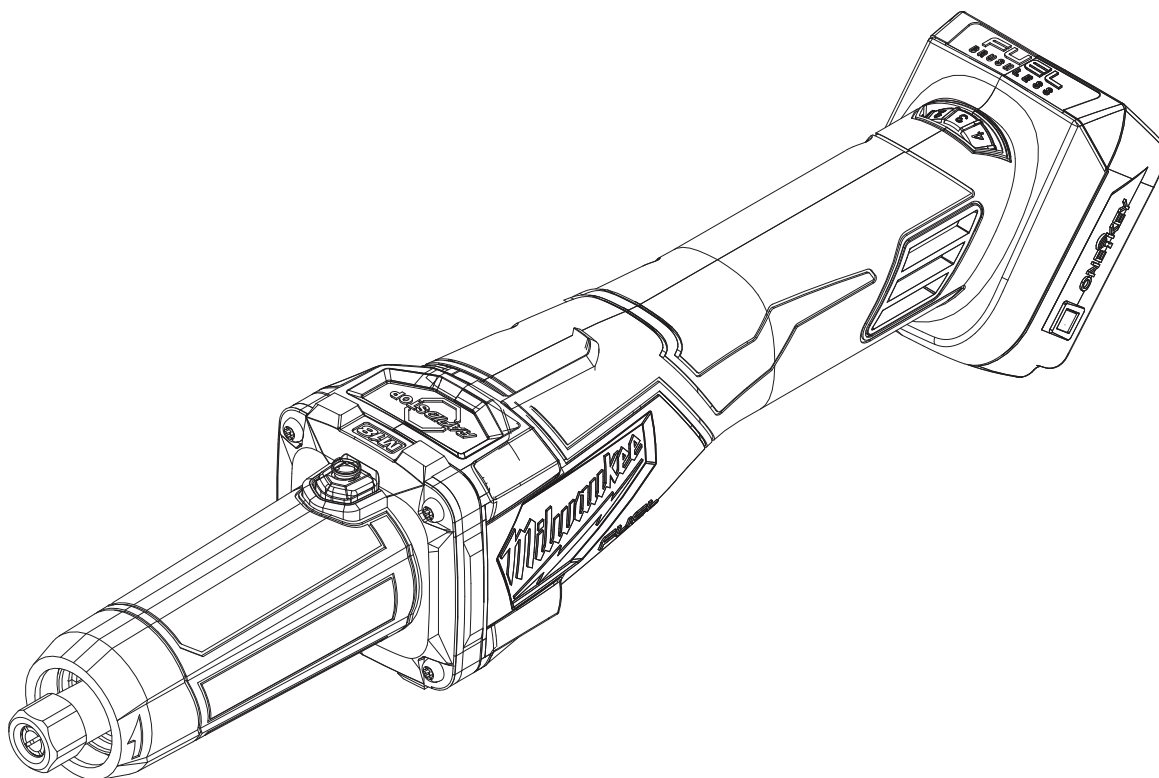




SERVICE PARTS LIST

BULLETIN NO.
54-00-2984

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS		REVISED BULLETIN	DATE
M18™ FUEL™ Variable Speed, Braking Die Grinder w/ One Key, Paddle Switch			Aug. 2022
CAT. NO.	2984-20	STARTING SERIAL NO.	N11A
		WIRING INSTRUCTION	



**Due to the complexities of One-Key™ electronics
contact the following for service related questions and issues:**

e-Service at: www.milwaukeetool.com/e-service

or

questions, please call 1.800.SAWDUST (1.800.729.3878)

or

Return it to a MILWAUKEE *factory* Service Center location, freight prepaid and insured.
A copy of the proof of purchase should be included with the return product.

If you have questions please contact Milwaukee Product Service at:

Product Technical Support via phone at: 262.783.8642

or

Via email at: METProductSupport@milwaukeetool.com

Disassembly is not recommended and could void the warranty.



SERVICE PARTS LIST

BULLETIN NO.**54-00-2984**

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CAT. NO.	2984-20	STARTING SERIAL NO.	WIRING INSTRUCTION	
		N11A		

EXAMPLE:
Component Parts (Small #) Are Included
When Ordering The Assembly (Large #).

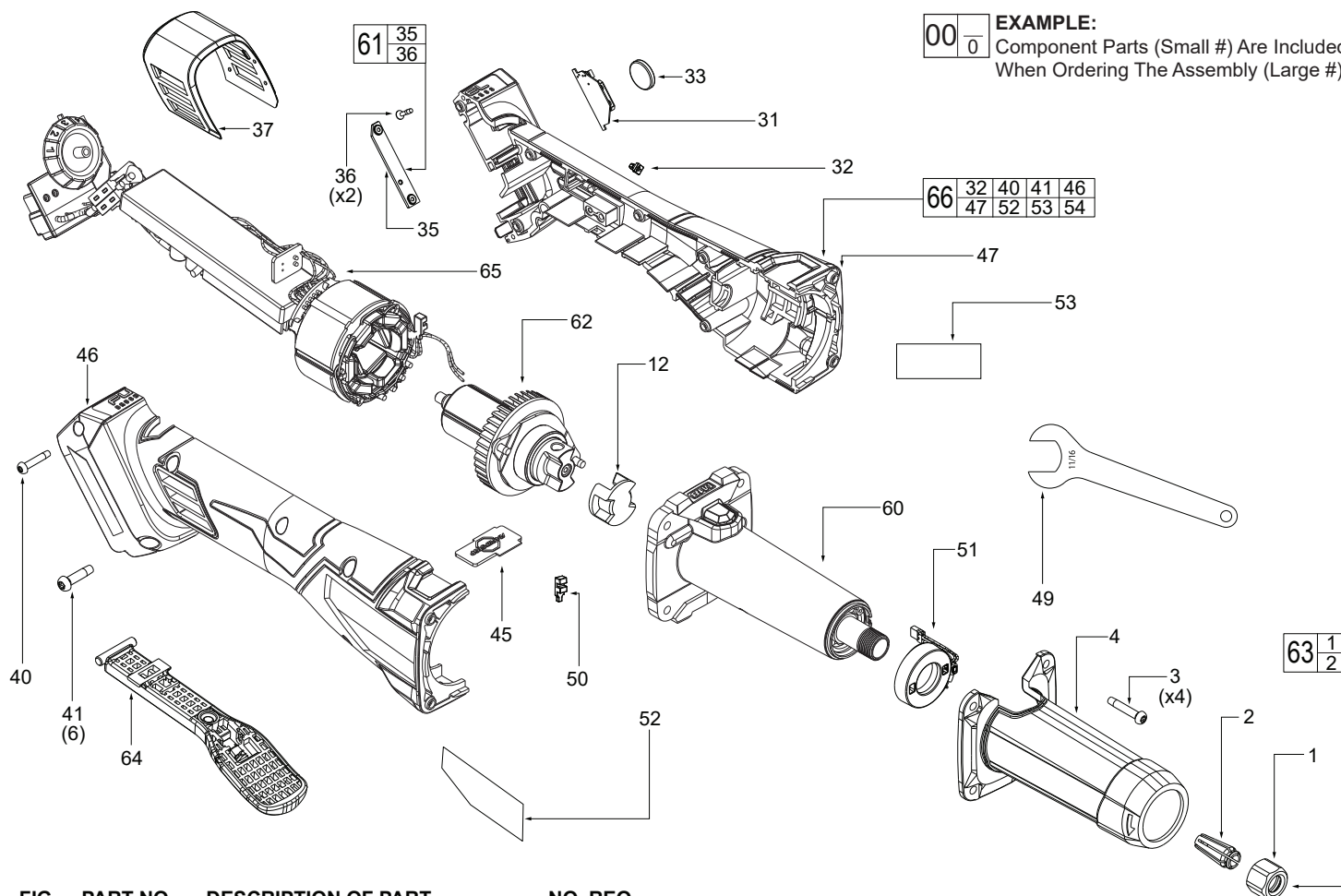


FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1	-----	Collet Nut	1
2	-----	Collet	1
3	05-88-1255	St Screw M3.5x16MM	4
4	31-15-0272	Spindle Housing Cover	1
12	42-90-0024	Coupler	1
31	-----	Coin Cell Board Assembly	1
32	-----	Led Lens with Pad Printing	1
33	-----	Coin Cell Battery	1
35	-----	Coin Cell Cover	1
36	-----	St Screw M2.6x0.907 FH Phillips	2
37	31-15-0261	Dust Cover	1
40	06-82-1087	St Screw M3.0x1.058 PH Torx T10 B	1
41	06-82-2025	St Screw M3.5x16MM PH B Torx	6
45	28-28-0051	Rapid Stop Plate	1
46	-----	Handle Housing Cover	1
47	-----	Handle Housing Support	1
49	49-96-4090	11/16" Open End Wrench	1
50	-----	Rubber Block	1
51	44-06-0046	Work Light Assembly	1
52	12-20-0586	Service Nameplate	1
53	10-20-1149	Warning Label	1
54	-----	Fuel Dynacase	1
60	28-50-0113	Spindle Housing Assembly	1
61	22-09-0073	Coin Cell Cover Kit	1
62	16-01-0071	Rotor Assembly	1
63	44-40-0091	Collet Nut Assembly	1
64	31-92-0068	Paddle Trigger Assembly	1
65	-----	Electronic Assembly	1
66	14-38-0326	Housing Kit	1

SCREW TORQUE SPECIFICATIONS

FIG.	PART NO.	WHERE USED	SEAT TORQUE	
			(KG/CM)	(IN/LBS)
3	-----	St Screw M3.5x16MM	16-20	6.1-17.3
19	-----	Taptite Screw M3.5x0.6 T10S	15-18	13-15.6
25	-----	Taptite Screw M2.3x0.907 T8	5-6	4.3-5.2
36	-----	Taptite Screw M2.6x0.907 Philips	4-5	3.4-4.3
40	-----	Taptite Screw M3.0x1.058 T10	3.5-4.5	3-3.9
41	-----	Taptite Screw M3.5x16MM T10	12.5-16.5	10.8-4.3