

Hammer & Flare Tools

High quality hardened steel flaring tools for making 45° flares on Type K soft copper water service tubing. Flare tools have larger pilots and finger grip areas for safety. Soft-faced brass hammer has an overall length of $14\ ^1/^2$ " and is designed for safe use of flaring tools as the brass head absorbs some of the striking shock.

FLARE TOOLS

Catalog	Item		Weight		
No.	Code	Copper Tube Size	lbs	kg	
HF3/4*	06071	3/4"	1.0	0.5	
HF1	06072	1"	1.5	0.7	
HF11/2	06077	1 1/2"	3.2	1.5	
HF2	06078	2"	4.9	2.2	

BRASS HAMMER

Catalog	Item	Weight		
No.	Code	lbs	kg	
HAM3*	06088	2.8	1.3	

^{*}AWWA Approved for Tapping Contest.

PRESSURE-RELIEVING HAMMER FLARES

With precision channels drilled from the tool's end to its side, they allow flaring even when water is in the service line. Use only on Type K soft copper water service tubing, with brass hammers for safety.

Catalog	Item	Copper Tube	Length		Weight	
No.	Code	Size	in	mm	lbs	kg
PRHF3/4	06073	3/4"	7.5	191	2.0	0.9
PRHF1	06074	1"	7.5	191	2.3	1.0

Rerounding Tools

Tools easily and quickly reround Type K copper tubing for better seal when compression fittings are used. Use only with brass hammers for added safety.

	Catalog	Item	Copper Tube	Length		Weight		
	No.	Code	Size	in	mm	lbs	kg	
F	RR 3/4	06081	3/4"	6	152	0.7	0.3	
F	RR1	06082	1"	6.5	165	1.3	0.6	
F	RR11/2	06084	1 ¹ /2"	8	203	2.8	1.3	
F	RR2	06085	2"	9	229	5.4	2.5	

Round It® Straightener/Rerounder

Time-and-material saving **CSR2** handles 1 1/2" and 2" K annealed copper. Grips the end of a coil so uncoiling is easy; rerounds oval tubing or mild kinks anywhere along its length so cutter will track and fitting will seal properly. Provides safe grip when flaring, and guides copper into alignment for easier fit-ups. 3/4" **RCR3/4** and 1" **RCR1** tools are especially useful when tubing is wet for a solid grip when straightening and fitting up. **RCR341** offers all the same features as both RCR1 and RCR3/4 as it includes jaws for either size tubing. The long-handled RCR rerounders are beneficial when extra leverage is needed. The **CSR3/4** and **CSR1** have shorter handles to fit into close quarters.

	Catalog No.	Item Code	Nominal Capacity	Length		Weight	
				in	mm	lbs	kg
	CSR2	08220	1 1/2" & 2"	38	965	22.0	10.0
*	CSR3/4	08222	3/4"	9	230	2.0	0.9
*	CSR1	08223	1"	9 1/2	241.3	1.8	0.8
	RCR3/4	08226	3/4"	18	457	4.5	2.0
	RCR1	08227	1"	18	457	4.5	2.0
	RCR341	08228	3/4" & 1"	18	457	5.5	2.5

