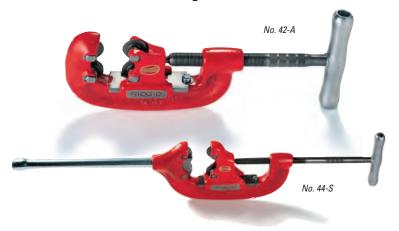
4-Wheel Pipe Cutters



4-Wheel Pipe Cutters

- Designed for work in areas where a complete turn is impossible.
- Model 42-A has a short handle for use in confined areas.
- Second handle on Model 44-S makes two-man leverage possible for large pipe sizes.
- Both models are equipped with four heavy-duty wheels.

Catalog No.	Model No.	Pipe Capacity Nominal Size We				ight
NU.	NO.		in.	mm	lb.	kg
32870	42-A	Heavy-Duty 4-Wheel	3/4 - 2	20 - 50	63/4	3.1
32880	44-S	Heavy-Duty 4-Wheel	21/2 - 4	65 - 100	20	9.1



Wide-Roll Pipe Cutter

- Featuring extra-wide rolls, this cutter is especially designed for use with power drives.
- The wide rolls provide for true tracking and cleaner cuts.

	Catalog No.	Model No.	Description	Pipe Capacity Nominal Size		Wei	Weight	
	NO. NO.			in.	mm	lb.	kg	
	32895	202	Heavy-Duty Wide Rolls	1/8 - 2	3 - 50	8	3.5	



Hinged Pipe Cutters

- Designed for rapid cutting of 2 (50 mm) to 12" (300 mm) steel pipe, heavy-wall steel pipe and cast-iron pipe.
- The 11 models operate with minimal cutter rotation as necessary for tight quarters.
- Second handle included for 466, 472 and 468 makes two-man leverage possible for large pipe sizes.

Catalog	atalog Model No. Description Pipe Capa			We	ight	
IVO.	NU.	·	in.	mm	lb.	kg
73162	424-S*	For Steel Pipe	2 - 4	50 - 100	131/2	6.0
74227	424-CI	For Cast/Ductile Iron	2 - 4	50 - 100	131/2	6.0
90995	466-D	For SML Pipe	3 - 6	80 - 150	29	13.0
83080	466-S*	For Steel Pipe	4 - 6	100 - 150	281/2	13.0
83085	466-HWS*	For Heavy-Wall Steel Pipe	4 - 6	100 - 150	281/2	13.0
74685	466-CI	For Cast-Iron Pipe	4 - 6	100 - 150	281/2	13.0
83145	468-S*	For Steel Pipe	6 - 8	150 - 200	33	15.0
83150	468-HWS*	For Heavy-Wall Steel Pipe	6 - 8	150 - 200	331/2	15.2
74700	468-CI	For Cast-Iron Pipe	6 - 8	150 - 200	$33^{1}/_{2}$	15.2
83165	472-S*	For Steel Pipe	8 - 12	200 - 300	411/2	19.0
83170	472-HWS*	For Heavy-Wall Steel Pipe	8 - 12	200 - 300	42	19.1
74710	472-CI	For Cast-Iron Pipe	8 - 12	200 - 300	42	19.1

Pipe capacity = maximum nominal diameter of steel pipe *Furnished with X-tra sharp wheel for up to 40% faster cutting



Three- and four-wheel pipe cutters should only be used when the cutter cannot be rotated completely around the pipe.

Soil Pipe Cutters

Soil Pipe Cutter Tool Capacity/Selection

- Models 206, 226 and 276 all have the same chain.
- Model 246 has a heavier chain.

	Мо	del		Material/Size
226	226 206 276 246			
A A A		A	Clay pipe, 8"*	
A A A			A	Service weight cast iron solid pipe, 8"*
A A A			_	No hub cast iron soil pipe, 8"*
•				Concrete pipe, 4"-6"
•	•	•	•	Clay pipe, 11/2"-6"
			•	Class 22 water main, 4"
			•	Extra heavy-duty cast iron soil pipe, 2"-5"
•	•	•	•	Service weight cast iron soil pipe, 1½"-6"
•				No hub cast iron soil pipe, 1½"-6"
Standar	d chain. 🛕 Ch	nain with one	chain extens	sion.

^{*}Up to 15" clay pipe only can be cut with an extended chain.



No. 206 Soil Pipe Cutter

- Cuts 11/2"-6" No Hub® soil pipe.
- Lighter weight and closer spacing of cutter wheels, together with simple ratcheting action, give smooth cut on lighter wall pipe.
- Ratchet-action handle parallel to pipe allows for application in trenches of minimum width.
- Complete with hand guard to protect operator's knuckles when cutting.

Catalog	Model No.	Description	Сар	acity	We	ight	Replac. Chain Catalog No.
No.			in.	mm	lb.	kg	
68650	206	Soil Pipe Cutter No Hub	11/2 - 6	50 - 150	18	8.20	33670

Accessories

Catalog	Model		Weight		
No.	No.	Description	lb.	kg	
33665	206/226/276	Chain Extension Assy.*	1	3.50	

^{*}Do not use more than one chain extension except for clay pipe up to 15"



No. 226 In-Place Soil Pipe Cutter

- The RIDGID 226 In-Place Soil Pipe Cutter is a compact, lightweight tool designed to cut hub 1½" (40 mm) to 6" (150 mm) and hubless soil pipe in tight quarters.
- Only 17" (43 cm) long, the Model 226 is perfect for cutting cast iron, cement and clay pipe where space is limited.
- The Model 226 is especially suited for against-the-wall and other tight quarter applications.
- From the Model 226's compact design to its unique chain latching mechanism, every feature has been engineered for maximum productivity.

Catalog	Model	Description		Capacity nal Size	Replac. Chain Catalog No.	We	ight
No.	No.	·	in.	mm		lb.	kg
69982	226	In-Place Soil Pipe Cutter	2 - 6	40 - 150	33670	18	8.20

Accessories

	Catalog No.	Model	Description	Weight		
		No.	Description	lb.	kg	
	70437	226	Ratchet For 226 Soil Pipe Cutter	18	8.20	
	33665	206/226/276	Chain Extension Assy.*	1	3.50	

^{*} Do not use more than one chain extension except for clay pipe up to 15"

Soil Pipe Cutters







238-P Powered Soil Pipe Cutter

- Model 238-P Powered Soil Pipe Cutter cuts cast iron pipe quickly and easily in tight spaces. The 238-P is designed to cut up to 8" soil pipe when driven by an impact driver or 4" with the included ratchet.
- Dual Powered Operates using a 1/2" square drive impact driver or ratchet.
- High Capacity Cuts 8" diameter soil pipe when used with an impact driver (minimum 200 ft-lbs) or 4" manually.
- Compact The 11.5" (29.5 cm) length, removable handle, low profile cutter wheels and compact design fits into tight places in both overhead and below grade applications.
- Lightweight At 13.5 pounds mounting the tool in difficult places is easy.
- Easy Set-Up Articulating outward facing chain hooks lay on the pipe to simplify latching.
- Clean Cut Two directional operation allows scoring of the pipe for a clean cut.
- Durable Patent pending torque limiter helps protect the tool from overloading.

Capacity

- Ratchet 11/2" 4" No-Hub Soil Pipe.
 - 2" 4" Service Weight Soil Pipe.
 - 2" 4" Clay Pipe.
 - 4" Concrete Pipe.
- Impact 11/2" 8" No-Hub Soil Pipe.
 - 2" 8" Service Weight Soil Pipe.
 - -2" 8" Clay Pipe.
 - 4" 6" Concrete Pipe.

Catalog No.	Model No.	Description	Nomin	acity al Pipe ze	Weight	
			in.	mm	lb.	
42878	238-P	Powered Soil Pipe Cutter	8	200	14	

No. 246 Soil Pipe Cutter

- Cuts 11/2"-6" clay, cast-iron clay pipe or cement pipe and 4" class 22 water main.
- Ratchet-action handle parallel to pipe allows for application in minimum width trenches.
- · Complete with hand guard to protect operator's knuckles when cutting.

Catalog	Model No.	Description		apacity nal Size	We	ight	Replac. Chain Catalog No.
No.	NO.		in.	mm	lb.	kg	
32900	246	Soil Pipe Cutter	1 ¹ /2 - 6	40 - 150	25	11.3	34575

Accessories

Catalog	Model	Description	We	ight
No.	No.	Description	lb.	kg
34570	246	Chain Extension Assy.*	1	3.50

^{*}Do not use more than one chain extension except for clay pipe up to 15"



Make cutting soil pipe easier with a Press Snap[™] cutter. It works with all RIDGID standard press tools. See 10.11 for more information



Soil Pipe Cutters



No. 276 Soil Pipe Cutter

- Provides one stroke cutting of 1¹/2"-6" service weight, No Hub soil pipe, clay and concrete pipe. Makes repeated cuts quickly.
- Expand capacity up to 8" service weight soil pipe by ordering Catalog No. 33665 Chain Extension Assembly.

Catalog		Description	Сар	acity	Weight	
No.		Description	in.	mm	lb.	kg
74207	276	Soil Pipe Cutter	11/2 - 6	50 - 150	233/4	11.70

Accessories

Catalog	Model	Description	We	ight
No. No.		Description	lb.	kg
33665	206/226/276	Chain Extension Assy.*	1	3.50

^{*}Do not use more than one chain extension except for clay pipe up to 15"



No. 228 Soil Pipe Assembly Tool

- Handles all 1½" (40 mm) to 8" (200 mm) gasketed soil pipe without extra, loose attachments.
- Easy assembly of Y, tee and elbow fittings, as well as straight lengths from any angle.
- Slim, compact design lets one man assemble even large sizes quickly and easily.
- · Removal of handle facilitates vertical and overhead pipe assembly.

Catalog	Model	Description	Сар	acity	We	ight	
No.	No.	Description	in.	mm	lb.	kg	
32905	228	Soil Pipe Assembly Tool	11/2 - 8	40 - 200	223/4	10.3	



Torque Wrenches

- Preset to eliminate guesswork in No Hub soil pipe installations.
- Assures proper coupling tightness for strong, leak-free joints.
- No. 902 Torque Wrench The 5/16" drive tightens with a fast ratchet action until the wrench clicks for accurate 60 inch-pounds torque.
- No. 904 Torque Wrench The ³/₈" drive tightens with a fast ratchet action until the wrench clicks for accurate 80 inch-pounds torque.

Catalog	Model	Description	Toro	lue	We	ight
No.	No.	Description	in. lb.	NxM	lb.	kg
31410	902	Torque Wrench for No Hub Cast-Iron Soil Pipe Couplings	60	7	1/2	0.20
14988	904	Torque Wrench for No Hub Cast-Iron Soil Pipe Couplings	80	9	1/2	0.20

Heavy-Duty Pipe Cutter Replacement Wheels



Always use genuine RIDGID cutter wheels. These wheels are precision-machined from high-grade steel and are engineered for long life and maximum cutting accuracy.

1	Pipe Origina	Cutters		Catalog No.	32810	32820	32830	32840	32850	32870	32880	32895	68650	69982	32900/74207	74207	42370	73162	74227	74685	83080	83085	74700	83145	83150	74710	83165	83170	42390/34617	58657	26212	
,	M	Model No.	1A	2A	38	48	89	42A	44S	202	206	226	246/266	276	360	424S	424CI	466C	466S	466HWS	468C	468S	468HWS	472C	472S	472HWS	820/364	732	764			
	Catalog No.	Model No.	Standard Pack	Blade Exp.																	Application/Material											
	33220	E-109	1	.360									•	•		•																Cast Iron
	44185	E-1032	6	.450													A												•	•		Steel Pipe & Ductile Iron
	44190	E-1032S	6	.450													A					П							Δ			S.S. Pipe
	33135	E-1962	1	.265				A												•	A	•	•			•	A	A				Grey Cast Iron
	33225	E-2632	1	.244											•																	Cast Iron
	83140	E-3186	1	.680																A	A	A	A		Δ	A	A	A				Steel & Ductile Iron HW
	75557	E-4266	4	.665																▲	•	•	$\color{red}\blacktriangle$		•	•	•	•				Heavy Wall Steel
Cutter Wheels	75572	E-2267	4	.400															•													Cast & Ductile Iron
/he	33105	F-3	12	.312	A	A				•							A												•			Steel & Ductile Iron
<u> </u>	33110	F-3S	6	.312	A	A				A							A												A			S.S. Pipe
l He	33115	F-119	1	.132	•	•				A							A												A			Grey Cast Iron
5	33125	F-229	6	.411				▲			•									▲	▲	▲	▲		Δ	▲	▲	A			•	Steel & Ductile Iron
	33130	F-229S	6	.411				A												A	A	A	A		A	A	A	A				S.S. Pipe
	75567	F-366	4	.375														•														Steel Pipe
	33145	F-367	1	.470					•																							Steel & Ductile Iron
	33150	F-367-S	1	.470					A													Щ										S.S. Pipe
	33155	F-383	1	.265					A													Ш										Grey Cast Iron
	33100	F-514	6	.312	•	•				A		•					•			Ш		Ш							A			Steel & Ductile Iron
	33120	F-515	6	.411			•	•			▲									A	A	A	A			A	A	A				Steel & Ductile Iron
	75562	F-546	4	.433																▲	•		A	•		▲	•	A				Steel Pipe

Denotes Cutter Wheels furnished with original product.
 Denotes alternate Cutter Wheel.