

Threaded Rod Cutters

Operating Instructions

TOOL USE:

- 1. Open the handles far enough to place the threaded rod into the proper cutting space.
- 2. Insert threaded rod into cutter.
- 3. Cut rod by closing handles.

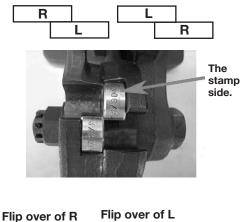
CHANGING DIES:

- **NOTE:** When changing dies, stand in front of the cutting head for best reference.
- 1. Keep the handle fully upright (open), loosening the two screws and dies.
- 2. When putting the new dies in the slots, line up the dies so that the R die is in the RIGHT slot and the L die is in the LEFT slot. Keeping the handle upright, tighten the screws 80% of the way.
- 3. Put threaded rod in place and bring handle down to insure the thread of the die match the thread of the threaded rod completely, then tighten screws all the way.

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Correct Installation

Do not install one stamp side and one flip side. Install both dies in the same direction, either both stamp side or both flip side.









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PIPE TOOLS & VISES SINCE 1896

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